# An Efficient Approach for Service System Design with Immobile Servers, Stochastic Demand, Congestion, and Consumer Choice 

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In this paper, we develop models and solution methodologies for the service system design problem. Service system design problems aim to determine the optimal number, location, and capacity level of service facilities as well as the assignment of consumers to facilities to optimize some service objectives. In this paper, we consider the problem of designing service systems to find a socially optimal solution by minimizing the overall cost to consumers and service providers with applications in healthcare and public sector. We consider settings where consumers and facilities are part of a congested network in which the consumer demand and service times are stochastic, and the capacity cost is a concave function of capacity levels. Furthermore, we only consider assignments in which consumers choose which facility to patronize. The problem of designing a service system in our setting can be modeled by a non-linear mixed-integer programming problem, for which an exact solution within a reasonable time is not readily available. We use Generalized Benders Decomposition, and a special-purpose Search and Cut method to develop two efficient solution methodologies. Through a realistic case study of designing a service system in the city of Toronto, we provide further insight into the effect of various model parameters on the efficiency of the proposed solution methodologies.

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## I. INTRODUCTION AND RELATED WORK

In many applications, service time provided by service facilities is the primary factor in determining the service quality, and excessive waiting time negatively impacts the consumer experience. On the one hand,
lower waiting times may necessitate the allocation of many decentralized facilities that are easily accessible, as measured by proximity to the majority of the consumers. On the other hand, few centralized facilities may be necessary to reduce service cost. Service System Design problems are often
formulated to strike a balance between the consumer service time and the service cost with applications in many areas such as healthcare and public sector. Service system design problems fall into a more general category of Stochastic Location Models with Congestion (SLMC), in which demand is stochastically generated by the consumers and service times are stochastic as well. The nature of this stochastic behavior often implies that the demand may not be served immediately. The partial fulfillment of the consumer demand results in either waiting or, ultimately, demand loss. SLMCs capture the trade-off between consumer waiting time and service cost by finding an optimal assignment of consumers and allocation of service capacities to the open facilities. Servers in a SLMCs can be considered mobile or immobile. When servers are mobile, the service provider travels to provide service to consumers. When the servers are immobile, consumers travel to facilities to access the service.

In this paper, we consider the problem of designing a service system in a network of facilities with immobile servers. For a recent literature review that includes a detailed summary of location analysis with immobile servers and congestion, see Berman, Krass, and Wang (2011), Berman and Krass (2020), and the references therein. Our model assumptions fit in a variety of applications, ranging from locating private facilities such as retail stores, repair shops, or service centers to locating public facilities such as government offices, hospitals, and medical clinics, where the consumers choose which facility to patronize, and capacity in these facilities can be an aggregation of a variety of service resources available at the facilities. Another important application example is the location of preventive health care facilities such as clinics with mammograms, vaccination sites, and blood test centers. For more applications of service system design
problems in healthcare services, we refer the reader to the works of Aboolian, Berman, and Verter (2016); Zhang et al. (2010); Vidyarthi and Kuzgunkaya (2015); and Dogan, Karatas, and Yakici (2020).

The service system design problems can be classified using the following three characteristics: (1) whether the consumers choose the facility, or it is dictated to them by the provider; (2) whether the objective is to minimize consumer access cost or service provider's operating cost (or both); and (3) whether the cost of acquiring service capacity is linear or concave in capacity level. Marianov and Serra (1998) and Marianov and Ríos (2000) were first to consider congestion in service system design problems. They used the covering location model with a constraint that would not allow the waiting time or the queue length to exceed an acceptable level. These two papers, along with Wang, Batta, and Rump (2002); Berman and Drezner (2007); and Aboolian, Berman, and Drezner (2009) focus on minimizing service access cost to consumers assuming a limited-service capacity requirement. Wang, Batta, and Rump (2002) also consider the case in which the objective is to minimize the service provider's cost, assuming they provide a certain level of service quality. There are other papers in which the system is designed with the provider benefits in mind. One example of such problems is Aboolian, Berman, and Krass (2012), which introduces a profit-maximizing service system design problem with demand elasticity with respect to travel and waiting time. Other similar papers with demand elasticity are Zhang, Berman, and Verter (2009) and Aboolian, Berman, and Verter (2016), where the objective is to maximize consumer participation.

Designing socially optimal service systems has been the focus of the attention of many researchers for the past two decades. In socially optimal service system designs, the
objective is to minimize the overall cost to consumers (cost incurred for traveling, waiting, and service time) and service provider's operating costs (fixed facility and variable capacity costs). Amiri (1997); Aboolian, Berman, and Drezner (2008); Elhedhli (2006); Castillo, Ingolfsson, and Sim (2009); Vidyarthi and Jayaswal (2014), and Elhedhli, Wang, and Saif (2018) are examples in which a socially optimal service system design problem is considered. With the exception of Aboolian, Berman, and Drezner (2008), all papers in socially optimal models consider a consumer assignment by the service provider. In this paper, we consider service system design problems with consumer choice. To model consumer choice in stochastic location models, many papers such as Wang, Batta, and Rump (2002); Berman and Drezner (2007), and Aboolian, Berman, and Drezner (2008) consider settings in which consumers choose the closest facility to access their services. Similarly, we consider proximity to service facilities as the main proxy for consumer choice.

Elhedhli (2006) and Aboolian, Berman, and Drezner (2008) are perhaps the closest works to this paper. Although Elhedhli (2006) considers a service system design problem in which the service capacity cost is a concave function of service capacity, it differs from this paper in that it assumes consumers are assigned to facilities by the service provider. On the other hand, although Aboolian, Berman, and Drezner (2008) consider a service system design problem with consumer choice, it differs from this paper since it assumes service capacity cost is a linear function of the service capacity and facilities are modeled as $\mathrm{M} / \mathrm{M} / \mathrm{k}$ queuing systems. In this paper, we consider the consumer choice problem, use a concave service capacity cost function, and model facilities as $M / M / 1$ queuing systems. In terms of service capacity, we assume that the
service system designer's objective is to determine a service rate rather than determining the number of servers for a fixed service rate. In other words, we assume that each facility act as an $M / M / 1$ queuing system rather than an $\mathrm{M} / \mathrm{M} / \mathrm{k}$ queuing system. There are two reasons for choosing the $\mathrm{M} / \mathrm{M} / 1$ model over the M/M/k. First, facilities could use several distinct capacities and servers, which may be hard to determine. For example, a medical clinic will often use nurses, doctors, operating rooms, X-ray machines, etc., all with different levels of capacity and a different number of servers. For such a system, it is more suitable to use an aggregate capacity service rate that represents the clinic's different service resources. Second, when the system utilization is reasonably high, an $M / M / 1$ queue could be used as a good approximation for an $\mathrm{M} / \mathrm{M} / \mathrm{k}$ queue (Baron, Berman, and Krass, 2008).

The problem is formulated as a Mixed-Integer Nonlinear Program (MINLP). We propose three solution methodologies. The first methodology is a heuristic, which uses a modified descent approach in neighborhood search for a known location set. The second solution methodology is another heuristic, which is based on a Generalized Benders Decomposition (Floudas, Aggarwal, and Ciric 1989; Geoffrion 1972) of the main problem into various Linear Programming (LP) subproblems and Mixed-Integer Programming (MIP) master problems. Finally, we use a special-purpose algorithm that utilizes a Search and Cut approach - an adaptation of the search and cut method introduced in Aboolian, Cui, and Shen (2013) to the service system design problem - for finding an optimal solution efficiently. To study the performance of the proposed methodologies, we perform extensive numerical testing on a realistic situation of
designing service systems for the city of Toronto, Canada.

The contribution of this paper to the literature of service system design problems is two-fold. First, we model the service system design problem by considering consumer choice and a concave service capacity cost function where each facility is modeled as a $\mathrm{M} / \mathrm{M} / 1$ queuing system, that when compared to a $\mathrm{M} / \mathrm{M} / \mathrm{k}$ queuing systems, can represent a broader range of service capacities, and as such can be applied to a broader set of problems. Second, we develop an efficient exact solution methodology. In particular, unlike other known solution methodologies developed for the service system design problem, the Search and Cut solution approach in this paper can solve many large-scale problems efficiently while not being sensitive to the number of capacity levels.

The rest of this paper is organized as follows: Section 2 discusses the problem formulation. In Section 3, we present two heuristic methodologies based on a neighborhood search and a generalized Benders decomposition approach, and an exact solution approach based on a search and cut methodology. Numerical testing and computational results are discussed in Section 4. We provide conclusions and suggestions for future research in Section 5.

## II. PROBLEM FORMULATION

Consider a set of consumers indexed by $i \in M=1,2, \cdots, m$, in which consumer $i$ 's demand can be modeled as a Poisson process with a mean rate of $\lambda_{i}$. Moreover, consider the set of candidate facility locations indexed by $j \in N=1,2, \cdots, n$, and the set of capacity levels indexed by $k \in K=$
$1,2, \cdots, \kappa$, in which the mean service rate of a facility when allocated capacity level $k$ is denoted by $\bar{\mu}_{k}$. Without loss of generality, we assume that the vector $\left(\bar{\mu}_{k}\right)_{k \in K}$ is an increasing vector in $k$. Let $y_{i j}$ be the binary variable that takes value 1 if consumer $i$ 's demand is allocated to service facility $j$. Furthermore, let $z_{j k}$ be the binary variable that takes value 1 if facility $j$ is allocated capacity level $k$. Also, let $x_{j}$ be the binary variable that takes value 1 if we plan to open a facility in location $j$ and 0 otherwise. We note that the problem can be formulated without the introduction of variables $x_{j}$, as $x_{j}=\sum_{k \in K} z_{j k}$. However, we use variables $x_{j}$ to simplify the problem formulation. Consumer demands are assumed to be independent Poisson in which each consumer assigns the entirety of its demand to the closest service facility. Moreover, we assume that the service times are exponentially distributed. Hence, each service facility acts as an $\mathrm{M} / \mathrm{M} / 1$ queue with a mean demand of $\Lambda_{j}=\sum_{i \in M} \lambda_{i} y_{i j}$, and a mean service rate of $\mu_{j}=\sum_{k \in K} \bar{\mu}_{k} z_{j k}$. The service access cost for a unit demand of consumer $i$ from facility $j$ is denoted by $c_{i j}$, which we assume to be a linear function of the travel distance of consumer $i$ to facility $j$ denoted by $d_{i j}$. So the closer the facility is to the consumers, the lower their access cost. Denote $\alpha$ as the average waiting cost per unit of time and $f_{j}$ to indicate the fixed cost of opening a facility at site $j$. Furthermore, the capacity cost of the facility $j$ is modeled via a concave function $\omega\left(\mu_{j}\right)=\left(\beta \mu_{j}\right)^{\phi}$, in which $0 \leq \phi<1$ and $\beta>0$. Given the above definitions, the Service System Design Problem (SSDP) can be formulated as the following cost minimization problem.

$$
\begin{align*}
\min \quad & Z_{\mathrm{SSDP}}(\mathbf{x}, \mathbf{y}, \mathbf{z})=\sum_{j \in N} f_{j} x_{j}+\sum_{i \in M} \sum_{j \in N} c_{i j} \lambda_{i} y_{i j}+ \\
& \sum_{j \in N} \sum_{k \in K} \omega\left(\bar{\mu}_{k}\right) z_{j k}+\alpha \sum_{j \in N} \frac{\sum_{i \in M} \lambda_{i} y_{i j}}{\sum_{k \in K} \bar{\mu}_{k} z_{j k}-\sum_{i \in M} \lambda_{i} y_{i j}} \tag{1.1}
\end{align*}
$$

subject to:

$$
\begin{align*}
& y_{i j} \leq x_{j}, \forall i \in M, \forall j \in N  \tag{1.2}\\
& \sum_{j \in N} y_{i j}=1, \forall i \in M  \tag{1.3}\\
& \sum_{k \in K} z_{j k}=x_{j}, \forall j \in N  \tag{1.4}\\
& \sum_{i \in M} \lambda_{i} y_{i j} \leq \sum_{k \in K} \bar{\mu}_{k} z_{j k}, \forall j \in N  \tag{1.5}\\
& \sum_{j^{\prime} \in N} c_{i j^{\prime}} y_{i j^{\prime}} \leq\left(c_{i j}-L\right) x_{j}+L, \forall i \in M \forall j \in N \\
& y_{i j} \in 0,1, \forall i \in M, \forall j \in N  \tag{1.7}\\
& z_{j k} \in 0,1, \forall j \in N, \forall k \in K  \tag{1.8}\\
& x_{j} \in 0,1, \forall j \in N,
\end{align*}
$$

The objective function terms represent the acquisition costs, access cost, capacity cost, and the expected waiting cost, respectively. Constraints 1.2 allow the assignment of demand to open facilities only. Constraints 1.3 guarantee that each consumer is assigned to a single open facility. Constraints 1.4 guarantee that each open facility is assigned just one capacity level. Constraints 1.5 ensure that the demand arrival rate to a facility does not exceed its service capacity rate. Constraints 1.6 ensure that each consumer chooses (is assigned to) the closest facility, in which $L$ is a large enough number (e.g., $L=\max _{i j} c_{i j}$ for $i \in M$ and $j \in N)$. Note that Constraints 1.6 achieve the closest assignment restriction because if a facility is opened at $j\left(x_{j}=1\right)$, the assignment access cost of customers at node $i \in M$, given by $\sum_{j^{\prime} \in N} c_{i j^{\prime}} y_{i j^{\prime}}$, is at most $c_{i j}$.

## III. SOLUTION METHODOLOGIES

SSDP is a MINLP for which finding an exact solution within a reasonable time is not easily available. In this section, we introduce a lower bound and several solution methodologies for SSDP. All of these solution methodologies are based on exploitation of SSDP's special structure. In particular, we demonstrate that solving SSDP can be simplified to the problem of finding a set of open facilities that minimizes the system's overall cost. To achieve this, we show that when a set of open facilities is determined, the optimal capacity allocations and the consumer assignments can be found efficiently. As such, we start this section by formalizing the idea of finding the optimal capacity allocation for a set of open facilities, and proceed to the introduction of a lower bound as well as approximate and exact solution methodologies for SSDP afterward.

### 3.1. Optimal Capacity Allocation for a Set of Open Facilities

Given a set of open facilities in SSDP, since consumers are to be assigned to their closest facility, the problem simplifies to finding the optimal capacity at each of the open facilities. To show this, let $S \subseteq N$ be a given set of open facilities in SSDP. Also, let $E_{j}(S)$ denote the set of consumers closest to

$$
\begin{equation*}
\bar{k}_{j}=\arg \min _{k \in K}\left\{k: \Lambda_{j}(S) \leq \bar{\mu}_{k}\right\} \text { for } j \in S \tag{2}
\end{equation*}
$$

Consider $\mu_{j}(S) \in\left\{\bar{\mu}_{k}: k \in\left\{\bar{k}_{j}, \bar{k}_{j}+\quad\right.\right.$ Then the objective function of SSDP can be $1, \cdots, \kappa\}\}$, a scalar denoting a feasible rewritten as follows: capacity rate assigned to the facility $j \in S$.

$$
\begin{align*}
& \triangleq \sum_{j \in S} f_{j}+\sum_{j \in S} \sum_{i \in E_{j}(S)} c_{i j} \lambda_{i}+\sum_{j \in S} \omega\left(\mu_{j}(S)\right)+\alpha \sum_{j \in S} \frac{\Lambda_{j}(S)}{\mu_{j}(S)-\Lambda_{j}(S)} .
\end{align*}
$$

Note that given $S$, since the first two terms of (3) are constant, the problem takes the following simpler objective:

$$
\begin{equation*}
\min _{\left(\mu_{j}(S)\right)_{j \in S}} \bar{F}(S, \mu(S)) \triangleq \sum_{j \in S} \omega\left(\mu_{j}(S)\right)+\alpha \sum_{j \in S} \frac{\Lambda_{j}(S)}{\mu_{j}(S)-\Lambda_{j}(S)} . \tag{4}
\end{equation*}
$$

The optimal solution of (4), denoted by $\mu^{\star}(S) \triangleq\left(\mu_{j}^{\star}(S)\right)_{j \in S}, \quad$ can be found efficiently via complete enumeration of $\kappa$ available capacity levels at each of the open facilities, even for large values of $\kappa$. This is because finding the capacity rate resulting in
the least capacity and waiting time cost can be simplified to the problem of finding the minimum element of a vector, which has a polynomial complexity time.

Next, we formalize the idea of finding an optimal solution, given a set of open facilities, in Algorithm 1.

Input: $S$
Output: $\mu^{\star}(S), \bar{F}\left(S, \mu^{\star}(S)\right), F\left(S, \mu^{\star}(S)\right)$

1. $\forall j \in S$ let $E_{j}(S)=i: j=\operatorname{argmin}_{j \in S} c_{i j}, i \in M$, and $\Lambda_{j}(S)=\sum_{i \in E_{j}(S)} \lambda_{i}$
2. For $j \in S$,
I. Let $\bar{k}_{j}=\arg \min _{k \in K}\left\{k: \Lambda_{j}(S) \leq \bar{\mu}_{k}\right\}$
II. $k_{j}^{\star}=\arg \min _{k \in\left\{\bar{k}_{j}, \bar{k}_{j}+1, \ldots, k\right\}}\left\{k: \omega\left(\bar{\mu}_{k}\right)+\alpha \frac{\Lambda_{j}(S)}{\bar{\mu}_{k}-\Lambda_{j}(S)}\right\}$
III. Set $\mu_{j}^{\star}(S)=\bar{\mu}_{k_{j}^{\star}}$
3. $\operatorname{Set} \mu^{\star}(S)=\left(\mu_{j}^{\star}(S)\right)_{j \in S}, \bar{F}\left(S, \mu^{\star}(S)\right)=\sum_{j \in S} \omega\left(\mu_{j}^{\star}(S)\right)+\alpha \sum_{j \in S} \frac{\Lambda_{j}(S)}{\mu_{j}^{\star}(S)-\Lambda_{j}(S)}$,
$F\left(S, \mu^{\star}(S)\right)=\sum_{j \in S} f_{j}+\sum_{j \in S} \sum_{i \in E_{j}(S)} c_{i j} \lambda_{i}+\bar{F}\left(S, \mu^{\star}(S)\right)$.

## ALGORITHM 1: OPTIMAL CAPACITY ALLOCATION FOR A GIVEN SET OF OPEN FACILITIES

Given the above arguments, it becomes clear that the main decision in SSDP is simply to find the set of open facilities that minimizes the system's overall cost. We refer to such set as optimal set of facility locations.

### 3.2. A Lower Bound for SSDP

Let $Z_{\mathrm{SSDP}}^{*}$ and $S_{\mathrm{SSDP}}^{*}$ be the optimal value of the objective function and an optimal set of facility locations for SSDP,
respectively. To obtain a lower bound on $Z_{\text {SSDP }}^{*}$, we start by finding a lower bound on the sum of capacity and waiting time cost, $\bar{F}(S, \mu(S))$ as defined in (4). To do so, for a given number of open facilities, say $l \in N$, we solve the following non-linear optimization problem which we call Minimum Capacity and Waiting Cost Problem (MCWCP).

$$
\begin{equation*}
\min \quad \mathcal{C}_{l}(\mathbf{g}, \mathbf{m})=\sum_{\eta=1}^{l} \omega\left(m_{\eta}\right)+\alpha \sum_{\eta=1}^{l} \frac{g_{\eta}}{m_{\eta}-g_{\eta}} \tag{5.1}
\end{equation*}
$$

subject to:

$$
\begin{align*}
& g_{\eta} \leq m_{\eta}, \forall \eta \in\{1,2, \cdots, l\}  \tag{5.2}\\
& m_{\eta} \leq \bar{\mu}_{K}, \forall \eta \in\{1,2, \cdots, l\}  \tag{5.3}\\
& \sum_{\eta=1}^{l} g_{\eta}=\Lambda, \\
& g_{\eta}, m_{\eta} \geq 0, \forall \eta \in\{1,2, \cdots, l\} \tag{5.5}
\end{align*}
$$

in which $\Lambda=\sum_{i \in M} \lambda_{i}$, and $l \in N$. Also $m_{\eta}$ and $g_{\eta}$ are the decision variables corresponding to demand and capacity levels at facility $\eta \in\{1,2, \ldots, l\}$, respectively. We note that the continuous variables of $\mathbf{g}$ and $\mathbf{m}$, resemble the discrete parameters of $\boldsymbol{\lambda}$ and $\boldsymbol{\mu}$, respectively. For a given $l$, let $\mathcal{C}_{l}^{\star} \triangleq$ $\mathcal{C}_{l}^{\star}\left(\mathbf{g}^{\star}, \mathbf{m}^{\star}\right)=\sum_{\eta=1}^{l} \omega\left(m_{\eta}^{\star}\right)+\alpha \sum_{\eta=1}^{l} \frac{g_{\eta}^{\star}}{m_{\eta}^{\star}-g_{\eta}^{\star}}$ be the optimal value of MCWCP. Note that, since MCWCP finds an optimal capacity and demand allocation to the open facilities without restricting the allocations of specific consumer nodes to specific facilities or requiring a discrete set of capacity rates, its

$$
\begin{equation*}
\mathcal{C}_{\left|S_{\mathrm{SSDP}}^{*}\right|}^{\star} \leq \bar{F}\left(S_{\mathrm{SSDP}}^{*}, \mu^{\star}\left(S_{\mathrm{SSDP}}^{*}\right)\right) \tag{6}
\end{equation*}
$$

We now define the following MIP which is a modified version of the (MUFLP):
value is a lower bound on the sum of capacity and waiting time cost.

For a given $S$, note that $\Lambda_{j}(S)=$ $\sum_{i \in E_{j}(S)} \lambda_{i}$ for $j \in S, \mu^{\star}(S)=\left(\mu_{j}^{\star}(S)\right)_{j \in S}$, and $\bar{F}\left(S, \mu^{\star}(S)\right)$ can be found using Algorithm 1. Let $r_{\eta}$ be the $\boldsymbol{\eta}$ th smallest facility index in $S$ such that $r_{\eta} \in S$ for $\eta \in$ $1,2, \ldots,|S|$, in which $|S|$ is the cardinality of set $S$. Since $\left(m_{\eta}, g_{\eta}\right)=\left(\Lambda_{r_{\eta}}(S), \mu_{r_{\eta}}^{\star}(S)\right)$, for $\eta \in 1,2, \ldots,|S|$, is a feasible solution of MCWCP, then for any $S, \mathcal{C}_{|S|}^{\star} \leq \bar{F}\left(S, \mu^{\star}(S)\right)$. Therefore, we conclude:

Uncapacitated Facility Location Problem

$$
\begin{equation*}
\min \quad Z_{\mathrm{MUFLP}}(\mathbf{x}, \mathbf{y}, \mathbf{v})=\sum_{j \in N} f_{j} x_{j}+\sum_{i \in M} \sum_{j \in N} c_{i j} \lambda_{i j} y_{i j}+\sum_{l=1}^{n} \mathcal{C}_{l}^{\star} v_{l} \tag{7.1}
\end{equation*}
$$

subject to:

$$
\begin{align*}
& y_{i j} \leq x_{j}, \forall i \in M \forall j \in N  \tag{7.2}\\
& \sum_{j \in N} y_{i j}=1, \forall i \in M,  \tag{7.3}\\
& \sum_{j^{\prime} \in N} c_{i j^{\prime}} y_{i j^{\prime}} \leq\left(c_{i j}-L\right) x_{j}+L, \forall i \in M, \forall j \in N  \tag{7.4}\\
& \sum_{l=1}^{n} v_{l}=1, \\
& \sum_{j \in N} x_{j}=\sum_{l=1}^{n} l \times v_{l}, \quad(7.5) \\
& y_{i j} \leq x_{j}, \forall i \in M, \forall j \in N,  \tag{7.7}\\
& y_{i j} \in\{0,1\}, \forall i \in M, \forall j \in N,  \tag{7.8}\\
& x_{j} \in\{0,1\}, \forall j \in N, \quad(7.9) \\
& v_{l} \in\{0,1\}, \forall l \in\{1,2, \cdots, n\}, \tag{7.10}
\end{align*}
$$

in which $v_{l}$ is a binary variable that is one if we open $l$ facilities and zero otherwise. Constraint 7.6 ensures that if $\sum_{j \in N} x_{j}=l$, then $\quad v_{l}=1$. Constraints 7.4 ensure consumers are assigned to the closest facility. Also note that Constraint 7.5 and Constraint 7.6 do not restrict the feasible region for a general Uncapacitated Facility Location Problem (UFLP). They simply decide the value for the last term in the objective function of MUFLP.

To see how the optimal solution of the MUFLP provides a lower bound for SSDP, consider the following result.

Lemma 1. Let $Z_{\text {MUFLP }}^{\star}$, and $S_{\text {MUFLP }}^{\star}$ be the optimal value of the MUFLP and the set of open facilities corresponding to the optimal solution of MUFLP, respectively. Then $Z_{\text {MUFLP }}^{\star} \leq Z_{\text {SSDP }}^{\star}$.

A proof is included in Section 6.1 in the Appendix.

### 3.3. An Approximate Approach and An Upper Bound for SSDP

We note that when the unit costs for capacity and waiting time in SSDP equals zero $(\alpha=\beta=0)$, SSDP reduces to UFLP. Since UFLP is an NP-hard problem, SSDP is also an NP-hard problem. Thus, it is difficult to obtain good solutions for SSDP within a reasonable time. As such, developing a heuristic to find quality approximate solutions for SSDP becomes necessary. The heuristic presented here is based on the solution to MUFLP discussed in Section 3.2. Given Lemma 1, the optimal value of MUFLP is a lower bound to SSDP. We note that any feasible location set for MUFLP (including $S_{\text {MUFLP }}^{\star}$ ) is also a feasible solution for SSDP. This is true since in both problems the consumers are assigned to their closest facility. Therefore, the objective value of the SSDP for the optimal location set found in MUFLP provides an upper bound for SSDP such that

$$
\begin{equation*}
Z_{\mathrm{SSDP}}^{\star} \leq F\left(S_{\mathrm{MUFLP}}^{\star}, \mu^{\star}\left(S_{\mathrm{MUFLP}}^{\star}\right)\right) \tag{9}
\end{equation*}
$$

We note that $F\left(S_{\text {MUFLP }}^{\star}, \mu^{\star}\left(S_{\text {MUFLP }}^{\star}\right)\right)$ can be found using Algorithm 1.

Here, we use a modified descent approach in neighborhood search for $S_{\text {MUFLP }}^{\star}$ - the location set corresponding to the optimal solution of MUFLP - to find an approximate solution, and an improved upper bound, for SSDP. For each location set in the neighborhood we look for improvement in the objective value, which can be determined efficiently using Algorithm 1.

A modified descent approach can be applied as follows. We first define the distance-2 neighborhood of a set $S$. For example, $S^{\prime}$ is in neighborhood of $S$ if the number of nonoverlapping elements in the two sets does not exceed 2. In particular, the distance-2 neighborhood of $S$ includes $S^{\prime}$ with

- one additional facility,
- one facility removed from it (when $|S|>1$ ),
- two additional facilities,
- two facilities removed from it (when $|S|>2$ ), and
- one facility added and another facility removed from it.
Once the neighborhood is well defined, the modified descent approach is straightforward: Use a starting subset $S$; evaluate the change in the value of the objective function for all the subsets in the neighborhood, using Algorithm 1; if an
improved subset exists in the neighborhood, we repeat the search for all the improved subsets in the neighborhood. The above steps are repeated using the new subsets until no improved subset exists in neighborhood searches. The set with the best objective is the approximate solution. We note that the descent algorithm and its modification can be expanded to arbitrary distance neighborhoods. See Aboolian, Cui, and Shen (2013) for an example.

The modified descent approach introduced here is an adaptation of the descent approach introduced in Aboolian, Cui, and Shen (2013). Whereas the descent approach considers the best location set when repeating the neighborhood search, the modified descent approach considers all improved location sets. Thus, when compared to the descent approach, the modified version here generally searches a wider range of location sets. As we discuss in Section 4, the wider neighborhood search of the modified descent approach results in improved upper and lower bounds, fewer iterations of the search and cut methodology, and ultimately better efficiency.

Algorithm 2 describes the modified descent approach to find the set of all improvements in the objective value, along with an approximate solution of SSDP given an initial set of open facilities.

Input: $S$
Output: $\mathcal{A}(S), S_{H}(S), F\left(S_{H}, \mu^{\star}\left(S_{H}\right)\right), \mathcal{G}(S)$

1. Find $F\left(S, \mu^{\star}(S)\right)$ using Algorithm 1 and set $b=F\left(S, \mu^{\star}(S)\right)$. Let $\mathcal{A}(S) \triangleq \mathcal{A}=S$, $\mathcal{G}(S) \triangleq \mathcal{G}=S, S_{H}(S) \triangleq S_{H}=S$, and $\mathcal{S}=S_{H}$.
2. Let $S^{\prime}$ be the first element of $\mathcal{S}$
I) Let $\mathcal{B}$ be the set of all neighbors of $S^{\prime}$ with

- one additional facility,
- one facility removed from it (when $\left|S^{\prime}\right|>1$ ),
- two additional facilities,
- two facilities removed from it (when $\left|S^{\prime}\right|>2$ ), and
- one facility added and another facility removed from it,
where $\left|S^{\prime}\right|$ is the cardinality of $S^{\prime}$.
II) $\operatorname{set} \mathcal{G}=\mathcal{G} \cup \mathcal{B}$ :
III) For $B \in \mathcal{B}$ :
a) Find $F\left(B, \mu^{\star}(B)\right)$ and $F\left(S^{\prime}, \mu^{\star}\left(S^{\prime}\right)\right)$ using Algorithm1.
b) If $F\left(B, \mu^{\star}(B)\right)<F\left(S^{\prime}, \mu^{\star}\left(S^{\prime}\right)\right)$ then add $B$ to the set of locations that we should search their neighborhood: $\mathcal{S}=\mathcal{S} \cup B$, and the set of cuts: $\mathcal{A}=\mathcal{A} \cup B$.
b.1) If $F\left(B, \mu^{\star}(B)\right)<b$ then update the best objective: $b=F\left(B, \mu^{\star}(B)\right)$, and the location set with best objective: $S_{H}=B$.
IV) Remove the set $S^{\prime}$ from the set of locations we should search their neighborhood:

$$
\mathcal{S}=\mathcal{S}-S^{\prime}
$$

3. If $\mathcal{S}$ is empty, STOP and return $\mathcal{A}(S), S_{H}(S), F\left(S_{H}, \mu^{\star}\left(S_{H}\right)\right), \mathcal{G}(S)$. Else, go to Step 2.

## ALGORITHM 2: MODIFIED DESCENT ALGORITHM FOR A GIVEN SET OF OPEN FACILITIES

If we use $S_{\text {MUFLP }}^{\star}$ as the starting set of open facilities in Algorithm 2, we will obtain a feasible solution of SSDP, hence a new and improved upper bound on the optimal value of SSDP, such that

$$
Z_{\mathrm{SSDP}}^{\star}
$$

$\left.\leq F\left(S^{H}\left(S_{\text {MUFLP }}^{\star}\right),\right) \mu^{\star}\left(S^{H}\left(S_{\text {MUFLP }}^{\star}\right)\right)\right)$.
in which, $S^{H}\left(S_{\text {MUFLP }}^{\star}\right)$ and $\left.F\left(S^{H}\left(S_{\text {MUFLP }}^{\star}\right),\right) \mu^{\star}\left(S^{H}\left(S_{\text {MUFLP }}^{\star}\right)\right)\right) \quad$ are found using Algorithm 2.

### 3.4. Search and Cut Approach for SSDP

The exact approach presented here is based on successive improvements on upper bound and lower bounds of SSDP. We call this exact method Search and Cut, since the improvement on upper bound is based on increasing the "Search" area to include new neighborhoods, and the improvement on lower bound is achieved by solving the original MUFLP with added "Cuts" to exclude the area that has already been searched. In particular, we first find an initial
lower and upper bound for SSDP by solving MUFLP and applying Algorithm 2 when $S=$ $S_{\text {MUFLP. }}^{\star}$. In the next step, we find an improved lower bound for $Z_{\text {SSDP }}^{\star}$ by solving the MUFLP with some added cuts that shrink the feasible region by removing all the subsets which have already been searched and evaluated in the neighborhood search in Algorithm 2. After solving the MUFLP with
added cuts, we use the location set produced by the optimal solution as the starting set in a new neighborhood search to improve the upper bound using Algorithm 2. To complete this step, for every starting location set used in Algorithm 2 denoted by $\mathcal{A} \triangleq \mathcal{A}(S)$, we need to add a cut to exclude location sets that are in the neighborhood of the starting set. Consider the following condition.

$$
\begin{equation*}
\sum_{j \in B} x_{j}-\sum_{j \in B^{c}} x_{j} \leq|B|-3: \forall B \in \mathcal{A} \tag{10}
\end{equation*}
$$

in which $B^{c}=N-B$, and $|B|$ is the cardinality of $B$. Let $\bar{x}=\left(\bar{x}_{j}\right)_{j \in N}$ be an assignment which determines a set of open facilities $\bar{S}$, that is $\bar{S}=j: \bar{x}_{j}=1, j \in N$. Thus, as noted by Aboolian, Cui, and Shen (2013), if $\bar{S}$ belongs to a neighborhood of $S_{\text {MUFLP }}^{\star}$, as defined earlier, then $\bar{x}=\left(\bar{x}_{j}\right)_{j \in N}$ does not satisfy (10). To see why consider a location set $B$. For any location set $B^{\prime}$ in the distance2 neighborhood of $B$, the right-hand-side of (10) will equate to $|B|-2$ or larger: if $B^{\prime}$ is obtained by adding one additional facility to $B$, then the right-hand-side of $(10)$ is $|B|-1$;
if $B^{\prime}$ is obtained by removing one additional facility from $B$, then the right-hand-side of (10) is $|B|-1$; if $B^{\prime}$ is obtained by adding two additional facility to $B$, then the right-hand-side of (10) is $|B|-2$. Therefore, constraints (10) excludes the location sets in the distance-2 neighborhood of $B$ without restricting any other location set outside of the neighborhood. For a detailed discussion on the general case of the $k$-distance neighborhood search, we refer the reader to the work of Aboolian, Cui, and Shen (2013). Subsequently, we consider problem $\operatorname{MUFLP}(r)$.

$$
\begin{align*}
& {[\operatorname{MUFLP}(r)] \min \quad \mathrm{Z}_{\mathrm{MUFLP}(\mathrm{r})}(\mathrm{x}, \mathrm{y}, \mathrm{v})=\sum_{\mathrm{j} \in \mathrm{~N}} \mathrm{f}_{\mathrm{j} \mathrm{x}_{\mathrm{j}}}+\sum_{\mathrm{i} \in \mathrm{M}} \sum_{\mathrm{j} \in \mathrm{~N}} \mathrm{c}_{\mathrm{ij}} \lambda_{\mathrm{ij}} \mathrm{~V}_{\mathrm{ij}}+\sum_{\mathrm{l}=1}^{\mathrm{n}} \mathcal{C}_{\ell} \mathrm{V}_{\mathrm{l}}}  \tag{11.1}\\
& \text { subject to }  \tag{11.2}\\
& \qquad \sum_{\mathrm{j} \in \mathrm{~S}} \mathrm{x}_{\mathrm{j}}-\sum_{\mathrm{j} \in \mathrm{~S}^{c}} \mathrm{x}_{\mathrm{j}} \leq|\mathrm{S}|-1: \forall \mathrm{S} \in \mathcal{A}_{r}, \tag{7.2}
\end{align*}
$$

Here, $\mathcal{A}_{r}$ is the set of all starting subsets that have been used in neighborhood search in Algorithm 2 in steps 1 through $r-$ 1. Therefore, to solve $\operatorname{MUFLP}(r)$ we first need to solve $\operatorname{MUFLP}(t), t=1,2, \ldots, r-1$. We note that $\mathcal{A}_{1}=$ and $\operatorname{MUFLP}(1)$ is the MUFLP by definition. Also note that Constraints 11.2 exclude all location sets that have already been evaluated in Algorithm 2, without excluding location sets that have not yet been evaluated.

Let $Z_{\operatorname{MUFLP}(r)}^{\star}$, and $S_{\operatorname{MUFLP}(r)}^{\star}$ be the optimal value of the $\operatorname{MUFLP}(r)$ and the set of

Denote $\quad S^{H}\left(S_{\operatorname{MUFLP}(r)}^{\star}\right)$ and $\quad$ set, both found using Algorithm 2 when $S=$ $\left.F\left(S^{H}\left(S_{\operatorname{MUFLP}(r)}^{\star}\right)\right), \mu^{\star}\left(S^{H}\left(S_{\operatorname{MUFLP}(r)}^{\star}\right)\right)\right)$ as the location set solution and the objective $S_{\text {MUFLP }(r)}^{\star}$.

Let $U(r)$ be the improved upper function value of SSDP given that location

$$
\begin{equation*}
\left.\mathrm{U}(\mathrm{r})=\min \left\{\mathrm{U}(\mathrm{r}-1), F\left(S^{H}\left(S_{\mathrm{MUFLP}(r)}^{\star}\right)\right), \mu^{\star}\left(S^{H}\left(S_{\mathrm{MUFLP}(r)}^{\star}\right)\right)\right)\right\} . \tag{12}
\end{equation*}
$$

It can be simply verified that $U(t)$ is non-increasing in $t$.

Similarly, let $L(r)$ be the improved lower bound found after solving MUFLP $(r)$. Thus, we get

$$
\begin{equation*}
\mathrm{L}(\mathrm{r})=\mathrm{Z}_{\mathrm{MUFLP}(\mathrm{r})}^{\star} \tag{13}
\end{equation*}
$$

Given the formulation of MUFLP $(r)$, it is also easy to verify that $L(t)$ is nondecreasing in $t$.

The Search and Cut Algorithm, which formalizes this successive improvement for further iterations until the optimal solution is found, is described as follows:

## Input:

Output: $Z_{\text {SSDP }}^{\star}, S_{\text {SSDP }}^{\star}$

1. Set $t=1, \mathrm{UB}=\infty, \mathcal{A}_{t}=\varnothing$ and $\mathcal{D}_{t}=\mathcal{P}(N)$.
2. Solve $\operatorname{MUFLP}(t)$ and set $\mathrm{LB}=Z_{\operatorname{MUFLP}(t)}^{\star}, S=S_{\operatorname{MUFLP}(t)}^{\star}$.
3. If $\mathcal{D}_{t}=\emptyset$ or LB $>\mathrm{UB}$, go to Step 4 , else proceed.
I) Apply Algorithm 2 using $S$ to find $\mathcal{A}=\mathcal{A}(S), \mathcal{G}=\mathcal{G}(S), S^{H}=S^{H}(S)$, and $F\left(S^{H}, \mu^{\star}\left(S^{H}\right)\right)$.
II) $\quad$ Set $t=t+1, \mathcal{A}_{t}=\mathcal{A}_{t-1} \cup \mathcal{A}$, and $\mathcal{D}_{t}=\mathcal{D}_{t-1}-\mathcal{G}$.
III) If UB $>F\left(S^{H}, \mu^{\star}\left(S^{H}\right)\right)$, then $\mathrm{UB}=F\left(S^{H}, \mu^{\star}\left(S^{H}\right)\right)$ and $S_{t}^{*}=S^{H}$.
IV) Go to Step 2.
4. Set $S_{\mathrm{SSDP}}^{\star}=S_{t}^{*}, Z_{\mathrm{SSDP}}^{\star}=\mathrm{UB}$, and STOP.

## ALGORITHM 3: THE SEARCH AND CUT ALGORITHM FOR SOLVING SSDP

The algorithm terminates in Step 2 either when every possible location set has been evaluated, or when the value of most updated lower bound exceeds the value of the most updated upper bound. It is easy to conclude that when every possible location
set has been evaluated then the Search and Cut algorithm already obtains the optimal solution.

Given the intricacies of the search and cut method, we include a diagram illustrating the complete methodology in Figure 1.

Robert Aboolian, Samir Elhedhli, Majid Karimi
An Efficient Approach for Service System Design with Immobile Servers, Stochastic Demand, Congestion, and Consumer Choice


FIGURE 1: A FLOWCHART ILLUSTRATING THE COMPLETE SEARCH AND CUT METHODOLOGY

Before we prove the exactness of the approach when lower bound exceeds the upper bound, we consider problem $\operatorname{SSDP}(r)$.

$$
\begin{align*}
& {[\operatorname{SSDP}(r)] \min \quad \mathrm{Z}_{\mathrm{SSDP}(\mathrm{r})}(\mathrm{x}, \mathrm{y}, \mathrm{z})=} \sum_{\mathrm{j} \in \mathrm{~N}} \mathrm{f}_{\mathrm{j}} \mathrm{x}_{\mathrm{j}}+\sum_{\mathrm{i} \in \mathrm{M}} \sum_{\mathrm{j} \in \mathrm{~N}} \mathrm{c}_{\mathrm{ij}} \lambda_{\mathrm{ij}} \mathrm{v}_{\mathrm{ij}}+\sum_{\mathrm{l}=1}^{\mathrm{n}} \omega\left(\bar{\mu}_{\mathrm{k}}\right) \mathrm{z}_{\mathrm{jk}}+ \\
& \alpha \sum_{\mathrm{j} \in \mathrm{~N}} \frac{\sum_{\mathrm{i} \in \mathrm{M}} \lambda_{\mathrm{i}} \mathrm{y}_{\mathrm{ij}}}{\sum_{\mathrm{k} \in \mathrm{~K}} \bar{\mu}_{\mathrm{k}} \mathrm{z}_{\mathrm{jk}}-\sum_{\mathrm{i} \in \mathrm{M}} \lambda_{\mathrm{i}} \mathrm{y}_{\mathrm{ij}}}  \tag{14.1}\\
& \text { subject to } \quad \sum_{\mathrm{j} \in \mathrm{~S}} \mathrm{x}_{\mathrm{j}}-\sum_{\mathrm{j} \in \mathrm{~S}^{\mathrm{c}}} \mathrm{x}_{\mathrm{j}} \leq|\mathrm{S}|-1: \forall \mathrm{S} \in \mathcal{A}_{r},
\end{align*}
$$

Recall that $\mathcal{A}_{r}$ is the set of all starting subsets that have been used in neighborhood search in Algorithm 2 in steps 1 through $r$ 1. Thus, to solve $\operatorname{SSDP}(r)$ we first need to solve $\operatorname{SSDP}(t), t=1,2, \ldots, r-1$. We note that $\mathcal{A}_{1}=$ and $\operatorname{SSDP}(1)$ is the original SSDP by definition. Recall $\mathcal{D}_{r}$, which is the set of all location sets in the feasible region of $\operatorname{MUFLP}(r)$. We note that $\mathcal{D}_{r}$ is also all location sets in the feasible region of $\operatorname{SSDP}(r)$, that is $\operatorname{MUFLP}(r)$ and $\operatorname{SSDP}(r)$ have the same feasible region.

$$
\begin{equation*}
Z_{\operatorname{MUFLP}(r)}^{\star} \leq Z_{\operatorname{SSDP}(r)}^{\star} \text { for } r \geq 1 \tag{15}
\end{equation*}
$$

The exactness of the Search and Cut approach in Algorithm 3 and the fact that it will converge to an optimal solution in finite number of steps is based on the following result:

Theorem 1 (Exactness of The Search and Cut Method) Algorithm 3 terminates and finds an optimal solution for SSDP in $p$ steps when $\mathcal{D}_{p}=\varnothing$ or LB $=$ $Z_{\operatorname{MUFLP}(p)}^{\star}>F\left(S_{p}^{\star}, \mu^{\star}\left(S_{p}^{\star}\right)\right)=\mathrm{UB}$, and then $Z_{\text {SSDP }}^{\star}=F\left(S_{p}^{\star}, \mu^{\star}\left(S_{p}^{\star}\right)\right)$.

Let $Z_{\mathrm{SSDP}(r)}^{\star}$ and $S_{\mathrm{SSDP}(r)}^{\star}$ be the optimal value of the $\operatorname{SSDP}(r)$ and the set of open facilities corresponding to the optimal solution of $\operatorname{SSDP}(r)$, respectively. We note that, from the formulation of $\operatorname{SSDP}(r)$, it is easy to verify that $Z_{\operatorname{SSDP}(t)}^{\star}$ is non-decreasing in $t$. We also note that since $\operatorname{MUFLP}(r)$ and $\operatorname{SSDP}(r)$ have the same feasible region, then using the same arguments to prove Lemma 1, we conclude

A proof is included in Section 6.1 in the Appendix.

### 3.5. Generalized Benders Decomposition for SSDP

Being a MINLP, SSDP is amenable for solution by Generalized Benders Decomposition (Geoffrion, 1972; Floudas, Aggarwal, and Ciric, 1989). Consider the SSDP once more, and let $S \subseteq N$ be a set of open facilities, and let $x^{S}$ be the corresponding binary solution in which

$$
x^{S}=\left(x_{j}^{S}: j \in 1,2, \cdots, N, x_{j}^{S}=1 \text { if } j \in S, 0 \text { otherwise }\right)
$$

Given $x^{s}, y^{s}$ can be determined such that all the consumers are assigned to their closest facility. That is

$$
y^{S}=\left(y_{i j}^{S}: i \in M, j \in N, y_{i j}^{S}=1 \text { if } j \in S \text { and } j \text { is the closest facility to } i, 0 \text { otherwise }\right) .
$$

For a given $S$, having fixed variable $x^{S}$ to $\bar{x}^{S}$ and $y^{S}$ to $\bar{y}^{S}$, SSDP reduces to the series of subproblems:

$$
\left[\mathrm{SP}_{j}(S)\right] \min \quad Z(\mathbf{z})=\sum_{k \in K}\left\{\omega\left(\bar{\mu}_{k}\right)+\alpha \frac{\sum_{i \in M} \lambda_{i} \bar{y}_{i j}^{S}}{\bar{\mu}_{k}-\sum_{i \in M} \lambda_{i} \bar{y}_{i j}^{S}}\right\} z_{j k}
$$

subject to:

$$
\begin{aligned}
& \sum_{k \in K} z_{j k}=\bar{x}_{j}^{S} \\
& \sum_{k \in K} \bar{\mu}_{k} z_{j k} \geq \sum_{i \in M} \lambda_{i} \bar{y}_{i j}^{S} \\
& z_{j k} \in 0,1, \quad \forall k \in K
\end{aligned}
$$

Recall that $E_{j}(S)$ is the set of that $\bar{k}_{j}$, is the smallest capacity level for each consumers closest to facility $j \in S$, and $\Lambda_{j}(S)$ is the demand rate at facility $j$ given $S$, such that $\Lambda_{j}(S)=\sum_{i \in E_{j}(S)} \lambda_{i}$. Moreover, recall facility as defined in (2). Thus $\mathrm{SP}_{j}(S)$ can be rewritten as the following simple mixedinteger linear program.

$$
\left[\mathrm{SP}_{j}(S)\right] \min \quad Z(\mathbf{z})=\sum_{k=\bar{k}_{j}}^{\kappa}\left\{\omega\left(\bar{\mu}_{k}\right)+\alpha \frac{\sum_{i \in M} \lambda_{i} \bar{y}_{i j}^{S}}{\bar{\mu}_{k}-\sum_{i \in M} \lambda_{i} \bar{y}_{i j}^{S}}\right\} z_{j k}
$$

subject to:

$$
\begin{aligned}
& \sum_{k=\bar{k}_{j}}^{\kappa} z_{j k}=\bar{x}_{j}^{S} \\
& z_{j k} \in\{0,1\}, \forall k \in\left\{\bar{k}_{j}, \bar{k}_{j}+1, \ldots, \kappa\right\} .
\end{aligned}
$$

Furthermore, without altering the optimal objective of $\mathrm{SP}_{j}(S)$, the binary requirement on $z_{j k}$ can be relaxed.

$$
\left[\mathrm{SP}_{j}(S)\right] \min \quad Z(\mathbf{z})=\sum_{k=\bar{k}_{j}}^{\kappa}\left\{\omega\left(\bar{\mu}_{k}\right)+\alpha \frac{\sum_{i \in M} \lambda_{i} \bar{y}_{i j}^{S}}{\bar{\mu}_{k}-\sum_{i \in M} \lambda_{i} \bar{y}_{i j}^{S}}\right\} z_{j k}
$$

subject to:

$$
\begin{aligned}
& \sum_{k=\bar{k}_{j}}^{\kappa} z_{j k}=\bar{x}_{j}^{S} \\
& z_{j k} \geq 0, \quad \forall k \in\left\{\bar{k}_{j}, \bar{k}_{j}+1, \ldots, \kappa\right\}
\end{aligned}
$$

In light of the almost identical problem of determining the optimal capacities for a set of open facilities in the search and cut methodology and the generalized Benders decomposition, it is worth discussing why the relaxed LP cannot
be exploited in both approaches. We note that while the degenerate cases violating the integrality condition of $z_{j k} \mathrm{~s}$ do not change the optimal objective of $\mathrm{SP}_{j}(S)$ - which is what the generalized Benders decomposition uses
in the subproblem duals - the modified repeatedly throughout Algorithm 1 and descent approach as well as the search and cut method require the exact choice of $z_{j k}$ Algorithm 2.

The dual of $\mathrm{SP}_{j}(S)$ is:

$$
\left[\operatorname{DSP}_{j}(S)\right] \max \quad Y\left(\zeta_{j}\right)=\zeta_{j} \bar{x}_{j}^{S}
$$

subject to:

$$
\zeta_{j} \leq \omega\left(\bar{\mu}_{k}\right)+\alpha \frac{\Lambda_{j}(S)}{\bar{\mu}_{k}-\Lambda_{j}(S)}, \forall k \in\left\{\bar{k}_{j}, \bar{k}_{j}+1, \ldots, \kappa\right\}
$$

The Generalized Benders master
problem is:

$$
\begin{aligned}
& \min [\operatorname{MP}(q)] \quad \mathrm{Z}(\mathbf{x}, \mathbf{y}, \gamma)=\gamma, \\
& \text { subject to: }
\end{aligned}
$$

$$
\begin{align*}
& \gamma-\left(\sum_{j \in N} f_{j} x_{j}+\sum_{i \in M} \sum_{j \in N} c_{i j} \lambda_{i j} y_{i j}+\sum_{j \in N} \zeta_{j, t}^{\star} x_{j}\right) \geq 0, \forall t \in\{1,2, \ldots, \mathrm{q}-1\} \\
& \sum_{j \in N} y_{i j}=1, \forall i \in M, \quad  \tag{17.3}\\
& \sum_{j^{\prime} \in N} c_{i j^{\prime}} y_{i j^{\prime}} \leq\left(c_{i j}-L\right) x_{j}+L, \forall i \in M, \forall j \in N,  \tag{17.4}\\
& y_{i j} \leq x_{j}, \forall i \in M, \forall j \in N, \quad \text { (17.5) }  \tag{17.5}\\
& y_{i j} \in\{0,1\}, \forall i \in M, \forall j \in N,  \tag{17.6}\\
& x_{j} \in\{0,1\}, \forall j \in N, \quad \text { (17.7) } \\
& \gamma_{j} \geq 0, \forall j \in N, \quad \text { (17.8) }
\end{align*}
$$

in which $\zeta_{j, t}^{\star}$ is the optimal solution of $\operatorname{DSP}_{j}\left(S_{t}\right)$, and $S_{t}$ is the optimal location set of MP $(t)$ for $t \in 1,2, \cdots, q-1$. We note that $\zeta_{j, 0}^{\star}=0, j \in N$. We also note that if $j \notin S_{t}$, then $\zeta_{j, t}^{\star}=0$. Constraints 17.2 are the Benders cuts that are typically added iteratively, each time $\operatorname{DSP}_{j}\left(S_{t}\right)$ s are solved. Given the above formulation MP(1) reduces to the traditional UFLP. A solution of SSDP can be found by successively solving the subproblems and the master problem, with added cuts. A necessary condition for finite convergence is to have the objective function and the feasible set of SSDP to be convex in $\mathbf{z}$, once $\mathbf{x}$ and $\mathbf{y}$ are fixed, and the feasible set of possible realization of $\mathbf{z}$ values to be
convex, which is unfortunately not the case in this problem as $\mathbf{z}$ is binary, for a detailed discussion see Cai et al. (2001). The Generalized Benders Decomposition algorithm, however, may still be used as a heuristic (Geoffrion, 1972). In all case in which we were able to use Generalized Benders Decomposition to solve the SSDP within the time limit set in the numerical experiments, it generated an optimal solution. The optimally of the instances were verified using the exact method introduced in Section 3.4. The steps of the proposed Generalized Benders Decomposition are detailed in Algorithm 4.

Input: $\epsilon$
Output: $S_{\mathrm{SSDP}}^{\star}, Z_{\mathrm{SSDP}}^{\star}$ (the set of open facilities and the objective value corresponding to the Generalized Benders Decomposition solution of SSDP, respectively)

1. $\mathrm{LB}=-\infty, \mathrm{UB}=+\infty$.
2. Set $t=1, \zeta_{j, 0}^{\star}=0, j \in N$, and solve $\operatorname{MP}(1)$. Let $S_{1}=S_{\mathrm{MP}(1)}^{\star}$ be the set of open facilities corresponding to the optimal solution of MP(1).
3. For $j \in S_{t}$ :
I) $\quad$ let $E_{j}\left(S_{t}\right)=i: j=\operatorname{argmin}_{j \in S_{t}} c_{i j}, i \in M$, and $\Lambda_{j}\left(S_{t}\right)=\sum_{i \in E_{j}\left(S_{t}\right)} \lambda_{i}$.
II) Let $\bar{k}_{j}=\arg \min _{k \in K}\left\{k: \Lambda_{j}(S) \leq \bar{\mu}_{k}\right\}$ for $j \in S$.
III) Solve $\operatorname{DSP}_{j}\left(S_{t}\right)$ and let $\zeta_{j, t}^{\star}$ be the optimal solution of the $\operatorname{DSP}_{j}\left(S_{t}\right)$
4. If UB $>\sum_{j \in S_{t}} f_{j}+\sum_{j \in S_{t}} \sum_{i \in M} c_{i j} \lambda_{i} \bar{y}_{i j}+\sum_{j \in S_{t}} \zeta_{j, t}^{*}$, then: Set UB $=\sum_{j \in S_{t}} f_{j}+\sum_{j \in S_{t}}$ $\sum_{i \in M} c_{i j} \lambda_{i} \bar{y}_{i j}+\sum_{j \in S_{t}} \zeta_{j, t}^{\star}$, and $S^{\star}=S_{t}$.
5. $\operatorname{Set} t=t+1$.
6. Add Benders cut $\gamma-\left(\sum_{j \in N} f_{j} x_{j}+\sum_{i \in M} \sum_{j \in N} c_{i j} \lambda_{i j} y_{i j}+\sum_{j \in N} \zeta_{j, t}^{\star} x_{j}\right) \geq 0$.
7. Solve $\mathrm{MP}(t)$, let $Z_{\mathrm{MP}(t)}^{\star}$ and $S_{t}=S_{\mathrm{MP}(t)}^{\star}$ be the optimal objective, and the set of facilities corresponding to the optimal solution, and set $\mathrm{LB}=Z_{\mathrm{MP}(t)}^{\star}$.
8. If UB $-\mathrm{LB} \leq \epsilon$, set $S_{\mathrm{SSDP}}^{B}=S^{\star}, Z_{\mathrm{SSDP}}^{B}=\mathrm{UB}$ and STOP. Else go to Step 4.

## ALGORITHM 4: SSDP SOLUTION VIA GENERALIZED BENDERS DECOMPOSITION

As we discuss in Section 4, the generalized Benders decomposition provides an efficient solution for SSDP when the number of candidate facilities are small (relative to the number of consumers). When the number of facilities is large, however, the Generalized Benders method may not provide solutions within a reasonable amount of time.

We also note that generalized Benders decomposition, as well as other solution approaches for solving SSDP discussed in the literature are highly sensitive to the value of $\kappa$ - the number of capacity
levels. In contrast, the modified descent approach and the search and cut methodology - discussed in Section 3.3 and 3.4, respectively - which repeatedly use Algorithm1 are not as sensitive to an increase in $\kappa$. This is because finding the capacity rates resulting in the least capacity and waiting time cost in Algorithm1 has a polynomial time complexity.

## IV. NUMERICAL TESTING

We tested the two solution methodologies of the generalized Benders Journal of Supply Chain and Operations Management, Volume 20, Number 1, September 2022
decomposition and search and cut on a hypothetical problem of locating a set of service facilities in the city of Toronto, Canada. We assume that the new service will be targeted to a demographic, who makes up roughly $1 \%$ of the Canadian population and require service ten times a year. We assume the maximum probability of participation to be $95 \%$ (i.e., this is the probability of participation by the member of the target demographic). We assume that each service facility will be open 52 weeks per year, 5 days per week, and 10 hours per day. The waiting cost is assumed to be $\alpha=\$ 20$ per hour. The travelling cost is $\theta$ dollars per hour which might be lower (if the travel is on the way to work), higher (if we also consider the transportation cost on the top of lost time) or the same as waiting cost. Therefore we consider $\theta \in\{0.5 \alpha, \alpha, 2 \alpha\}$. Furthermore, we set $c_{i j}=\theta \frac{d_{i j}}{40}$, in which 40 miles $/$ hour is the
average speed in the City of Toronto. We assume 10 levels of available capacity for each facility. Each service facility will house a certain capacity, with a maximum capacity of $120 \%$ of the overall demand rate. That is $\bar{\mu}_{10} \leq 1.2 \sum_{i \in M} \lambda_{i}=1.2 \Lambda$. In particular $\bar{\mu}_{k} \in$ $\left\{\frac{1.2 \Lambda}{10}, \frac{1.2 \Lambda}{9}, \cdots, \frac{1.2 \Lambda}{2}, 1.2 \Lambda\right\}, \forall k \in\{1,2, \cdots, 10\}$, in which $\bar{\mu}_{k}$ is a scalar denoting the $k^{\text {th }}$ level of capacity rate. We assume that the hourly operating cost for the first capacity unit is $\beta$. The cost for each additional unit will decrease. We set $(\beta \mu)^{\phi}$ to be the cost to obtain $\mu$ units of capacity, where $\phi<1$. We consider three values of $\phi \in\{0.5,0.75,0.99\}$. Moreover, we consider various values of $\beta$ in which $\quad \beta=\{0.1 \alpha, 0.5 \alpha, \alpha, 2 \alpha\}$, and $10 \alpha$. The city of Toronto is divided into 96 regions called Forward Sortation Areas (FSAs), see Fig. 2.


FIGURE 2: CITY OF TORONTO'S POSTAL CODE BOUNDARIES AT THE FSA. THE FSA IS CONTAINED WITHIN THE FIRST THREE CHARACTERS OF THE POSTAL CODE AND IS USED TO IDENTIFY AN URBAN OR RURAL GEOGRAPHICAL AREA

These regions are roughly equivalent to the 5 -digit ZIP codes in the US. Euclidean travel distance between the region centroids is assumed. Demographic data at the FSA level is available from Statistics Canada (Statistics Canada, 2016). Finally, for fixed location costs we use the current commercial real estate lease prices per square foot (averaged for each FSA) provided by the Toronto Real Estate Board (Toronto Real State Board, 2019), and we assume a 2000 square foot size for each facility. We consider three cases with $m=96$, and $n=10,24$, and 96 and solve problems for different combinations of $\beta, \theta$, and $\phi$ (45 in total). In each problem, we solved the corresponding SSDP using both algorithms and find the optimal location, optimal cost, CPU time and optimal assignments.

All problem instances were solved on a machine with 3.4 GHz 4-Core Intel Core i5 CPU, with 16 GB RAM running macOS Mojave. We set the time limit of 7200 seconds (2 hours) for each instance for both Generalized Benders Decomposition (with $\epsilon=0.001$ ) and Search and Cut methodologies. If the algorithm failed to converge during this time, the relative gap is reported. All problem instances were solved using the python docplex package, version 2.9.141, except MCWCPs (5) which were solved using Wolfram Mathematica (version 11.1.1.0) and its FindMinimum function with
the accuracy goal set to 10,000 , which enforces the convergence criteria of $\| x_{k}-$ $x^{\star}| | \leq 10^{-10000}$ and $\nabla f\left(x_{k}\right)<10^{-10000}$ for the FindMinimum function. MCWCPs were solved for an average of $0.5885,1.9322$, and 23.2393 seconds for the three parameters of $n=10,24$, and 96 , respectively.

When applying Generalized Benders Decomposition, for $n=24$, only 15 (out of 45 ) instances of the converge within the time limit of 2 hours, and for the cases that do not converge, the average solution gap is approximately $5 \%$. As such, we only report the Search and Cut method's results for the case of $n=24$ and $n=96$. A detailed summary of the test is presented in Table 1, Table 2, and Table 3 (see Table 4 for a reference of FSAs to numerical IDs) in Section 6.2 in the Appendix.

The numerical results provide further insight into various model parameters such as capacity cost, access cost, the degree of concavity of the capacity function, and the number of candidate facilities.

Capacity Cost: Parameter $\beta$ has a non-linear relationship with CPU time, in which the initial increase in $\beta$ decreases the CPU time, and further increase of $\beta$ results in a spike of CPU time. Additionally, as $\beta$ increases, number of open facilities, and total service capacity decrease; and the total average distance increases, see Fig. 3.


FIGURE 3: THE EFFECT OF PARAMETER $\boldsymbol{\beta}$ ON AVERAGE: CPU TIME, NUMBER OF FACILITIES LOCATED, TOTAL CAPACITY, AND DISTANCE TO FACILITIES LOCATED

The CPU time results are mainly due to the fact that extreme capacity costs, too small or too large, increases the size of the neighborhood with potential improvement in the modified descent algorithm, Algorithm 2. As such, the search takes a longer time to find the best set of improvements. The effect of $\beta$ on the number of open facilities, capacity levels, and average distances are more
straightforward. Higher capacity cost means a lower number of facilities will be selected which results in larger travel distances and lower capacity level assignments.
Access Cost: When $\theta$ increases, the CPU time, number of open facilities, and total service capacity increases while the total average distances decrease, see Fig. 4.


## FIGURE 4: THE EFFECT OF PARAMETER $\theta$ ON AVERAGE: CPU TIME, NUMBER OF FACILITIES LOCATED, TOTAL CAPACITY, AND DISTANCE TO FACILITIES LOCATED

The access cost has an opposite effect on the number of open facilities, capacity levels, and average distances, when compared to the capacity cost. Higher access cost means that more facilities should be utilizes, which in turn increases the capacity levels and decreases the distance traveled by consumers to receive services. The higher access cost also increases the size of the neighborhood with potential improvement in


FIGURE 5: THE EFFECT OF PARAMETER $\phi$ ON AVERAGE: CPU TIME, NUMBER OF FACILITIES LOCATED, TOTAL CAPACITY, AND DISTANCE TO FACILITIES LOCATED

Since most of the capacity levels assigned are greater than 1 , as the degree of the concavity of the capacity increases, so does the capacity cost. Thus, the effects of the degree of the concavity of the capacity cost are akin to the effects of capacity cost for similar reasons.

Number of candidate facilities: As expected, the increase in the number of candidate facilities increases the complexity of the solutions measured by CPU time, see Figure 6.


FIGURE 6: THE EFFECT OF PARAMETER $\boldsymbol{n}$ ON AVERAGE: CPU TIME, NUMBER OF FACILITIES LOCATED, TOTAL CAPACITY, AND DISTANCE TO FACILITIES LOCATED

For the Search and Cut methodology, the average CPU time is increased by a factor of approximately 7.6 times (minimum factor of 4.56 , maximum factor of 28.00 ) when increasing the number of candidate facilities from $n=10$ to $n=24$. The complexity is further increased by a factor of approximately 27.2 times (minimum factor of 6.31 , maximum factor of 143.93) when the number of candidate facilities increases from $n=24$ to $n=96$. The average improvement of the optimal costs are disproportionate to the increase of complexity, in which on average, the optimal costs are approximately $0.6 \%$ and $1.6 \%$ lower for the change from $n=10$ to $n=24$, and from $n=24$ to $n=$ 96 respectively.

## V.CONCLUSION

In this paper, we discuss the service system design problem for congested facilities that behave as $\mathrm{M} / \mathrm{M} / 1$ queuing systems where consumers choose which facility to use, and the problem is to locate facilities and allocate service capacity to
minimize the overall cost of the social system. The problem is modeled as a MINLP. The nonlinearity of the objective function is the challenging part of developing an exact solution approach, but we exploit the structure of the model and provide two exact approaches. In the first approach, we apply Generalized Benders Decomposition of the problem into various LP subproblems and MIP master problems. In the second methodology, we use a novel special-purpose algorithm in which we define a MIP model to find the lower bound and a modified descent search approach to find an upper bound. At each step, we add a set of cuts of the solution space which has been recently searched and resolve the MIP to find an improved lower bound and continue the search of the solution space to improve the upper bound. We repeat these steps until the overall cost of the most updated lower bound becomes greater than the overall cost of the most updated upper bound. We then prove that when the overall cost of the most updated upper bound is less than the overall cost of the most updated lower bound, then the solution to the most
updated upper bound is the optimal solution to the original problem. The Generalized Benders Decomposition approach tends to be efficient for small size problems ( 96 demand points, ten candidate facilities, and ten capacity levels). However, its efficiency decreases as we increase the number of candidate facilities to 24 . The Search and Cut approach seems to be more efficient for both small and large size problems. The Search and Cut approach finds optimal solutions in a reasonable time for problems with as large as 96 demand points, 96 candidate facilities, and ten capacity levels. We also want to emphasize that the Search and Cut approach with minor modifications could also be used to optimally solve the $\mathrm{M} / \mathrm{M} / \mathrm{k}$ case significantly better than the algorithm offered in Aboolian, Berman, and Drezner (2008). For future research, we would like to suggest developing exact methodologies capable of solving the following problems.

- The problems in which the facilities behave as $\mathrm{M} / \mathrm{G} / 1$ queuing system, similar to Vidyarthi and Jayaswal (2014), but with consumer choice considerations.
- The problems in which the service capacity is continuous and can take any value, similar to Elhedhli, Wang, and Saif (2018), but with consumer choice considerations.


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## APPENDIX

## A.1. Proofs

## Proof of Lemma 1.

$$
\begin{align*}
Z_{\mathrm{SSDP}}^{\star} & =F\left(S_{\mathrm{SSDP}}^{\star}, \mu^{\star}\left(S_{\mathrm{SSDP}}^{\star}\right)\right) \\
& =\sum_{j \in S_{\mathrm{SSDP}}^{\star}} f_{j}+\sum_{j \in S_{\mathrm{SSDP}}^{\star}} \sum_{i \in E_{j}} c_{i j} \lambda_{i}+\bar{F}\left(S_{\mathrm{SSDP}}^{\star} \mu^{\star}\left(S_{\mathrm{SSDP}}^{\star}\right)\right) \\
& \geq \sum_{j \in S_{\mathrm{SSDP}}^{\star}} f_{j}+\sum_{j \in S_{\mathrm{SSDP}}^{\star}} \sum_{i \in E_{j}} c_{i j} \lambda_{i}+\mathcal{C}_{\left|S_{\mathrm{SSDP}}^{\star}\right|}^{\star} \tag{8}
\end{align*}
$$

in which $F(\cdot)$, and $\bar{F}(\cdot)$ are as found in Algorithm 1, and the inequality is derived from (6). Furthermore, since $S_{\text {SSDP }}^{\star}$ is a feasible solution of MUFLP, we get

$$
\begin{aligned}
Z_{\mathrm{MUFLP}}^{\star}= & \sum_{j \in S_{\mathrm{MUFLP}}^{\star}} f_{j}+\sum_{j \in S_{\mathrm{MUFLP}}^{\star}} \sum_{i \in E_{j}} c_{i j} \lambda_{i}+\mathcal{C}_{\left|S_{\mathrm{MUFLP}}^{*}\right|}^{\star} \mid \\
\leq_{(8)} & \sum_{j \in S_{\mathrm{SSDP}}^{\star}} f_{j}+\sum_{j \in S_{\mathrm{SSDP}}^{\star}} \sum_{i \in E_{j}} c_{i j} \lambda_{i}+\mathcal{C}_{\left|S_{\mathrm{SSDP}}^{*}\right|}^{*}
\end{aligned}
$$

which completes the proof.
Proof of Theorem 1. It is evident that if $\mathcal{D}_{p}=\emptyset$, then the neighborhood search must have exhausted all the location sets and found the optimal solution by complete enumeration. To see why $Z_{\mathrm{SSDP}}^{\star}=$ $F\left(S_{p}^{\star}, \mu^{\star}\left(S_{p}^{\star}\right)\right)$ when $Z_{\operatorname{MUFLP}(p)}^{\star}>F\left(S_{p}^{\star}, \mu^{\star}\left(S_{p}^{\star}\right)\right)$, assume otherwise and let $Z_{\text {SSDP }}^{\star}<$ $F\left(S_{p}^{\star}, \mu^{\star}\left(S_{p}^{\star}\right)\right)$, while $Z_{\mathrm{MUFLP}(p)}^{\star}>F\left(S_{p}^{\star}, \mu^{\star}\left(S_{p}^{\star}\right)\right)$. Since $Z_{\mathrm{SSDP}}^{\star}<F\left(S_{p}^{\star}, \mu^{\star}\left(S_{p}^{\star}\right)\right)$, then $Z_{\mathrm{SSDP}}^{\star}<$ $F\left(S_{t}^{\star}, \mu^{\star}\left(S_{t}^{\star}\right)\right), t \in\{1,2, \cdots, p-1\}$, and consequently $S_{\text {SSDP }}^{\star} \in \mathcal{D}_{p}$. Hence the following holds.

$$
\begin{equation*}
Z_{\mathrm{MUFLP}(p)}^{\star} \leq Z_{\mathrm{SSDP}(p)}^{\star}=Z_{\mathrm{SSDP}}^{\star} \leq F\left(S_{p}^{\star}, \mu^{\star}\left(S_{p}^{\star}\right)\right) \tag{16}
\end{equation*}
$$

in which the first inequality is derived from equation (15), and the equality is true since $S_{\text {SSDP }}^{\star}$ belongs to $\mathcal{D}_{p}$, the feasible region of $\operatorname{SSDP}(p)$. Finally, the second inequality is true since $S_{\mathrm{SSDP}}^{\star} \in$ $\mathcal{D}_{p}$ has yet to be evaluated in the neighborhood search in Algorithm 2 in search of an upper bound. As such $Z_{\operatorname{MUFLP}(p)}^{\star} \leq F\left(S_{p}^{\star}, \mu^{\star}\left(S_{p}^{\star}\right)\right)$ and the claim is proved by contradiction. Finally, we note that although the search and cut approach is not a branch-and-bound method, but similar to branch-and-bound method, it exhausts all of the possible solutions to an optimal solution.

## A.2. Detailed Numerical Results

# TABLE 1: NUMERICAL TESTING OF THE PROBLEM FOR TORONTO FSA DATA USING THE SEARCH AND CUT, AND GENERALIZED BENDERS DECOMPOSITION FOR $n=10$ 

| Instance |  |  | Solution and Optimal Cost |  | Solution Via GBD |  |  |  | Solution Via Search and Cut |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\beta$ | $\theta$ | $\phi$ | $S_{\text {SSDP }}^{\star}$ | $Z_{\text {SSDP }}^{\star}$ | $\begin{aligned} & \hline \text { CPU } \\ & \text { Time } \\ & \hline \end{aligned}$ | Status | $\begin{aligned} & \hline \# \text { of } \\ & \text { Iter. } \\ & \hline \end{aligned}$ | $\begin{aligned} & \text { \# of } \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline \text { CPU } \\ & \text { Time } \\ & \hline \end{aligned}$ | Status | $\begin{aligned} & \text { \# of } \\ & \text { Iter. } \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline \text { \# of } \\ & \text { Cuts } \\ & \hline \end{aligned}$ |
| 2 | 10 | 0.5 | [12, 69] | 273.07 | 9.07 | Optimal | 7 | 6 | 5.06 | Optimal | 2 | 2 |
| 2 | 10 | 0.75 | [12, 69] | 357.11 | 21.90 | Optimal | 20 | 19 | 2.55 | Optimal | 1 | 1 |
| 2 | 10 | 0.99 | [12, 69] | 572.75 | 26.28 | Optimal | 24 | 23 | 2.53 | Optimal | 1 | 1 |
| 2 | 20 | 0.5 | [12, 51, 69, 87] | 430.40 | 21.58 | Optimal | 15 | 14 | 4.28 | Optimal | 1 | 1 |
| 2 | 20 | 0.75 | [12, 69, 87] | 536.82 | 41.43 | Optimal | 29 | 28 | 4.85 | Optimal | 1 | 2 |
| 2 | 20 | 0.99 | [12, 69] | 752.84 | 69.21 | Optimal | 49 | 48 | 2.62 | Optimal | 1 | 1 |
| 2 | 40 | 0.5 | [ $12,31,64,87]$ | 687.03 | 17.99 | Optimal | 10 | 9 | 4.34 | Optimal | 1 | 1 |
| 2 | 40 | 0.75 | [12, 31, 64, 87] | 804.30 | 34.60 | Optimal | 21 | 20 | 4.33 | Optimal | 1 | 1 |
| 2 | 40 | 0.99 | [12, 31, 64, 87] | 1043.89 | 86.30 | Optimal | 48 | 47 | 7.98 | Optimal | 2 | 2 |
| 10 | 10 | 0.5 | [12, 69] | 311.12 | 12.71 | Optimal | 11 | 10 | 5.15 | Optimal | 2 | 2 |
| 10 | 10 | 0.75 | [12, 69] | 576.65 | 49.46 | Optimal | 37 | 36 | 3.92 | Optimal | 2 | 2 |
| 10 | 10 | 0.99 | [69] | 1488.12 | 150.74 | Optimal | 79 | 78 | 3.92 | Optimal | 2 | 2 |
| 10 | 20 | 0.5 | [12, 69, 87] | 486.54 | 32.60 | Optimal | 24 | 23 | 3.18 | Optimal | 1 | 1 |
| 10 | 20 | 0.75 | [12, 69] | 756.74 | 69.15 | Optimal | 47 | 46 | 5.23 | Optimal | 2 | 2 |
| 10 | 20 | 0.99 | [12, 69] | 1703.80 | 193.50 | Optimal | 94 | 93 | 4.13 | Optimal | 2 | 2 |
| 10 | 40 | 0.5 | [12, 31, 64, 87] | 752.33 | 27.92 | Optimal | 17 | 16 | 4.26 | Optimal | 1 | 1 |
| 10 | 40 | 0.75 | [12, 31, 64, 87] | 1089.52 | 103.71 | Optimal | 57 | 56 | 4.36 | Optimal | 1 | 1 |
| 10 | 40 | 0.99 | [12, 69] | 2063.98 | 209.52 | Optimal | 97 | 96 | 5.37 | Optimal | 2 | 2 |
| 20 | 10 | 0.5 | [12, 69] | 338.80 | 17.00 | Optimal | 15 | 14 | 5.08 | Optimal | 2 | 2 |
| 20 | 10 | 0.75 | [69] | 724.41 | 77.01 | Optimal | 51 | 50 | 3.85 | Optimal | 2 | 2 |
| 20 | 10 | 0.99 | [69] | 2509.02 | 159.09 | Optimal | 81 | 80 | 4.03 | Optimal | 2 | 2 |
| 20 | 20 | 0.5 | [12, 69] | 518.89 | 32.01 | Optimal | 24 | 23 | 5.26 | Optimal | 2 | 2 |
| 20 | 20 | 0.75 | [12, 69] | 944.09 | 80.47 | Optimal | 54 | 53 | 2.54 | Optimal | 1 | 1 |
| 20 | 20 | 0.99 | [62] | 2767.63 | 341.93 | Optimal | 136 | 135 | 3.96 | Optimal | 2 | 2 |
| 20 | 40 | 0.5 | [12, 31, 64, 87] | 796.47 | 33.27 | Optimal | 19 | 18 | 4.26 | Optimal | 1 | 1 |
| 20 | 40 | 0.75 | [12, 69] | 1304.27 | 126.82 | Optimal | 66 | 65 | 2.80 | Optimal | 1 | 1 |
| 20 | 40 | 0.99 | [12, 69] | 3159.26 | 391.35 | Optimal | 143 | 142 | 5.23 | Optimal | 2 | 2 |
| 40 | 10 | 0.5 | [12, 69] | 376.95 | 24.29 | Optimal | 22 | 21 | 2.51 | Optimal | 1 | 1 |
| 40 | 10 | 0.75 | [69] | 955.86 | 56.52 | Optimal | 40 | 39 | 3.86 | Optimal | 2 | 2 |
| 40 | 10 | 0.99 | [69] | 4455.84 | 161.70 | Optimal | 81 | 80 | 3.90 | Optimal | 2 | 2 |
| 40 | 20 | 0.5 | [12, 69] | 557.03 | 29.01 | Optimal | 23 | 22 | 2.73 | Optimal | 1 | 1 |
| 40 | 20 | 0.75 | [62] | 1214.47 | 114.39 | Optimal | 63 | 62 | 3.97 | Optimal | 2 | 2 |
| 40 | 20 | 0.99 | [62] | 4714.44 | 342.22 | Optimal | 132 | 131 | 3.97 | Optimal | 2 | 2 |
| 40 | 40 | 0.5 | [12, 31, 64, 87] | 854.58 | 36.75 | Optimal | 22 | 21 | 4.27 | Optimal | 1 | 1 |
| 40 | 40 | 0.75 | [12, 69] | 1619.01 | 172.17 | Optimal | 87 | 86 | 5.26 | Optimal | 2 | 2 |
| 40 | 40 | 0.99 | [62] | 5227.31 | 595.11 | Optimal | 185 | 184 | 10.02 | Optimal | 2 | 6 |
| 200 | 10 | 0.5 | [12, 69] | 527.50 | 35.31 | Optimal | 29 | 28 | 2.71 | Optimal | 1 | 1 |
| 200 | 10 | 0.75 | [69] | 2293.95 | 72.32 | Optimal | 47 | 46 | 3.87 | Optimal | 2 | 2 |
| 200 | 10 | 0.99 | [69] | 19826.4 | 223.20 | Optimal | 79 | 78 | 3.86 | Optimal | 2 | 2 |
| 200 | 20 | 0.5 | [12, 69] | 707.59 | 49.64 | Optimal | 39 | 38 | 2.55 | Optimal | 1 | 1 |
| 200 | 20 | 0.75 | [62] | 2552.55 | 119.90 | Optimal | 67 | 66 | 3.95 | Optimal | 2 | 2 |
| 200 | 20 | 0.99 | [62] | 20085 | 327.31 | Optimal | 127 | 126 | 5.93 | Optimal | , | 3 |
| 200 | 40 | 0.5 | [12, 64, 87] | 1067.41 | 84.45 | Optimal | 49 | 48 | 2.75 | Optimal | 1 | 1 |
| 200 | 40 | 0.75 | [62] | 3065.42 | 266.46 | Optimal | 88 | 87 | 3.96 | Optimal | 2 | 2 |
| 200 | 40 | 0.99 | [62] | 20597.9 | 505.60 | Optimal | 166 | 165 | 9.82 | Optimal | 5 | 5 |

Robert Aboolian, Samir Elhedhli, Majid Karimi
An Efficient Approach for Service System Design with Immobile Servers, Stochastic Demand, Congestion, and Consumer Choice
TABLE 2: NUMERICAL TESTING OF THE PROBLEM FOR TORONTO FSA DATA USING THE SEARCH AND CUT FOR $n=24$

| Instance |  |  | Solution via Search and Cut |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\beta$ | $\theta$ | $\phi$ | $S_{\text {SSDP }}^{\star}$ | $Z_{\text {SSDP }}^{\star}$ | CPU Time | Status | \# of Iter. | \# of Cuts |
| 2 | 10 | 0.5 | [12, 69] | 273.07 | 32.61 | Optimal | 2 | 2 |
| 2 | 10 | 0.75 | [12, 69] | 357.11 | 14.96 | Optimal | 1 | 1 |
| 2 | 10 | 0.99 | [12, 69] | 572.75 | 15.30 | Optimal | 1 | 1 |
| 2 | 20 | 0.5 | [3, 27, 41, 69, 87] | 413.53 | 31.68 | Optimal | 1 | 1 |
| 2 | 20 | 0.75 | [3, 27, 41, 87] | 534.23 | 26.24 | Optimal | 1 | 1 |
| 2 | 20 | 0.99 | [12, 69] | 752.84 | 14.64 | Optimal | 1 | 1 |
| 2 | 40 | 0.5 | [3, 7, 15, 27, 41, 64, 69, 87, 91] | 633.48 | 121.48 | Optimal | 1 | 2 |
| 2 | 40 | 0.75 | [3, 72, 15, 87, 27, 41, 91] | 778.46 | 85.93 | Optimal | 1 | 2 |
| 2 | 40 | 0.99 | [3, 27, 41, 72, 87, 91] | 1030.28 | 130.29 | Optimal | 4 | 4 |
| 10 | 10 | 0.5 | [12, 69] | 311.12 | 26.94 | Optimal | 2 | 2 |
| 10 | 10 | 0.75 | [12, 69] | 576.65 | 22.97 | Optimal | 2 | 2 |
| 10 | 10 | 0.99 | [27] | 1483.42 | 22.51 | Optimal | 2 | 2 |
| 10 | 20 | 0.5 | [3, 27, 41, 87] | 482.40 | 26.44 | Optimal | 1 | 1 |
| 10 | 20 | 0.75 | [12, 69] | 756.74 | 26.95 | Optimal | 2 | 2 |
| 10 | 20 | 0.99 | [12, 69] | 1703.80 | 27.23 | Optimal | 2 | 2 |
| 10 | 40 | 0.5 | [3, 27, 41, 72, 87, 91] | 725.86 | 40.41 | Optimal | 1 | 1 |
| 10 | 40 | 0.75 | [94, 3, 72, 27] | 1085.29 | 73.33 | Optimal | 2 | 3 |
| 10 | 40 | 0.99 | [12, 69] | 2063.98 | 50.63 | Optimal | 3 | 3 |
| 20 | 10 | 0.5 | [12, 69] | 338.80 | 27.07 | Optimal | 2 | 2 |
| 20 | 10 | 0.75 | [27] | 719.71 | 22.66 | Optimal | 2 | 2 |
| 20 | 10 | 0.99 | [27] | 2504.32 | 22.45 | Optimal | 2 | 2 |
| 20 | 20 | 0.5 | [12, 69] | 518.89 | 32.69 | Optimal | 2 | 2 |
| 20 | 20 | 0.75 | [12, 69] | 944.09 | 14.33 | Optimal | 1 | 1 |
| 20 | 20 | 0.99 | [49] | 2767.22 | 22.44 | Optimal | 2 | 2 |
| 20 | 40 | 0.5 | [ $3,27,41,72,87,91]$ | 782.23 | 40.46 | Optimal | 1 | 1 |
| 20 | 40 | 0.75 | [12, 69] | 1304.27 | 14.48 | Optimal | 1 | 1 |
| 20 | 40 | 0.99 | [12, 69] | 3159.26 | 45.26 | Optimal | 3 | 3 |
| 40 | 10 | 0.5 | [12, 69] | 376.95 | 14.26 | Optimal | 1 |  |
| 40 | 10 | 0.75 | [27] | 951.16 | 22.77 | Optimal | 2 | 2 |
| 40 | 10 | 0.99 | [27] | 4451.13 | 22.46 | Optimal | 2 | 2 |
| 40 | 20 | 0.5 | [12, 69] | 557.03 | 14.42 | Optimal | 1 | 1 |
| 40 | 20 | 0.75 | [49] | 1214.06 | 22.48 | Optimal | 2 | 2 |
| 40 | 20 | 0.99 | [49] | 4714.03 | 22.96 | Optimal | 2 | 2 |
| 40 | 40 | 0.5 | [3, 27, 64, 87] | 849.07 | 25.58 | Optimal | 1 | 1 |
| 40 | 40 | 0.75 | [12, 78] | 1611.87 | 38.56 | Optimal | 2 | 3 |
| 40 | 40 | 0.99 | [12, 78] | 5210.07 | 45.72 | Optimal | 2 | 4 |
| 200 | 10 | 0.5 | [12, 69] | 527.50 | 14.37 | Optimal | 1 | 1 |
| 200 | 10 | 0.75 | [27] | 2289.24 | 22.81 | Optimal | 2 | 2 |
| 200 | 10 | 0.99 | [27] | 19821.73 | 22.44 | Optimal | 2 | 2 |
| 200 | 20 | 0.5 | [12, 69] | 707.59 | 14.28 | Optimal | 1 | 1 |
| 200 | 20 | 0.75 | [49] | 2552.14 | 22.51 | Optimal | 2 | 2 |
| 200 | 20 | 0.99 | [49] | 20084.63 | 35.57 | Optimal | 3 | 3 |
| 200 | 40 | 0.5 | [12, 31, 72] | 1062.82 | 19.89 | Optimal | 1 | 1 |
| 200 | 40 | 0.75 | [49] | 3064.79 | 23.08 | Optimal | 2 | 2 |
| 200 | 40 | 0.99 | [49] | 20597.27 | 112.50 | Optimal | 9 | 9 |

TABLE 3: NUMERICAL TESTING OF THE PROBLEM FOR TORONTO FSA DATA USING THE SEARCH AND CUT FOR $n=96$. IN CASE THE ALGORITHM DID NOT CONVERGE WITHIN THE TIME LIMIT, THE OPTIMAL VALUE AND THE CORRESPONDING OPTIMAL SET OF OPEN FACILITIES WERE FOUND BY SETTING A HIGHER TIME THRESHOLD

Instance

| $\beta$ | $\theta$ | $\phi$ | $S_{\text {SSDP }}^{\star}$ | $Z_{\text {SSDP }}^{\star}$ | CPU Time | Status | \# of Iter. | \# of Cuts |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 10 | 0.5 | [14, 41, 77] | 259.91 | 654.79 | Optimal | 2 | 2 |
| 2 | 10 | 0.75 | $[26,77]$ | 349.93 | 451.52 | Optimal | 2 | 2 |
| 2 | 10 | 0.99 | [26, 77] | 566.66 | 453.60 | Optimal | 2 | 2 |
| 2 | 20 | 0.5 | [4, 27, 41, 77] | 397.04 | 447.69 | Optimal | 1 | 1 |
| 2 | 20 | 0.75 | [14, 41, 77] | 514.16 | 339.81 | Optimal | 1 | 1 |
| 2 | 20 | 0.99 | [14, 41, 77] | 741.09 | 656.14 | Optimal | 2 | 2 |
| 2 | 40 | 0.5 | [64, 4, 37, 84, 92, 29, 14] | 594.83 | 1753.88 | Optimal | 1 | 2 |
| 2 | 40 | 0.75 | [64, 4, 37, 84, 92, 29, 14] | 739.14 | 722.91 | Optimal | 1 | 1 |
| 2 | 40 | 0.99 | [64, 4, 37, 87, 29, 14] | 992.60 | 6976.94 | Optimal | 8 | 10 |
| 10 | 10 | 0.5 | [26, 77] | 301.91 | 455.20 | Optimal | 2 | 2 |
| 10 | 10 | 0.75 | [26, 77] | 569.28 | 455.35 | Optimal | 2 | 2 |
| 10 | 10 | 0.99 | [27] | 1483.42 | 376.84 | Optimal | 2 | 2 |
| 10 | 20 | 0.5 | [14, 41, 77] | 463.21 | 341.29 | Optimal | 1 | 1 |
| 10 | 20 | 0.75 | $[26,77]$ | 751.81 | 459.20 | Optimal | 2 | 2 |
| 10 | 20 | 0.99 | [26, 77] | 1705.47 | 671.86 | Optimal | 3 | 3 |
| 10 | 40 | 0.5 | [4, 14, 29, 37, 72, 87] | 686.86 | 720.75 | Optimal | 1 | 1 |
| 10 | 40 | 0.75 | [11, 29, 50, 87] | 1054.76 | 870.02 | Optimal | 2 | 2 |
| 10 | 40 | 0.99 | [64, 92, 27, 4] | 2054.05 | 7287.83 | Gap 0.03\% | 12 | 20 |
| 20 | 10 | 0.5 | [26, 77] | 330.42 | 454.79 | Optimal | 2 | 2 |
| 20 | 10 | 0.75 | [27] | 719.71 | 381.69 | Optimal | 2 | 2 |
| 20 | 10 | 0.99 | [27] | 2504.32 | 377.36 | Optimal | 2 | 2 |
| 20 | 20 | 0.5 | [14, 41, 77] | 500.50 | 342.60 | Optimal | 1 | 1 |
| 20 | 20 | 0.75 | $[26,77]$ | 941.61 | 462.40 | Optimal | 2 | 2 |
| 20 | 20 | 0.99 | [48] | 2765.23 | 379.25 | Optimal | 2 | 2 |
| 20 | 40 | 0.5 | [4, 14, 29, 37, 72, 87] | 743.43 | 726.93 | Optimal | 1 | 1 |
| 20 | 40 | 0.75 | [14, 50, 77] | 1285.17 | 659.89 | Optimal | 2 | 2 |
| 20 | 40 | 0.99 | [12, 69] | 3159.26 | 3552.17 | Optimal | 8 | 14 |
| 40 | 10 | 0.5 | [26, 77] | 369.60 | 455.50 | Optimal | 2 | 2 |
| 40 | 10 | 0.75 | [27] | 951.16 | 379.55 | Optimal | 2 | 2 |
| 40 | 10 | 0.99 | [27] | 4451.13 | 377.10 | Optimal | 2 | 2 |
| 40 | 20 | 0.5 | [14, 41, 77] | 550.37 | 340.82 | Optimal | 1 | 1 |
| 40 | 20 | 0.75 | [48] | 1212.08 | 379.44 | Optimal | 2 | 2 |
| 40 | 20 | 0.99 | [48] | 4712.05 | 380.55 | Optimal | 2 | 2 |
| 40 | 40 | 0.5 | [ $64,36,87,29,13]$ | 817.99 | 1116.19 | Optimal | 1 | 2 |
| 40 | 40 | 0.75 | [12, 77] | 1602.75 | 243.44 | Optimal | 1 | 1 |
| 40 | 40 | 0.99 | [12, 78] | 5210.07 | 1979.01 | Optimal | 6 | 9 |
| 200 | 10 | 0.5 | [26, 77] | 521.07 | 457.50 | Optimal | 2 | 2 |
| 200 | 10 | 0.75 | [27] | 2289.24 | 376.58 | Optimal | 2 | 2 |
| 200 | 10 | 0.99 | [27] | 19821.73 | 378.09 | Optimal | 2 | 2 |
| 200 | 20 | 0.5 | [26, 77] | 703.60 | 462.98 | Optimal | 2 | 2 |
| 200 | 20 | 0.75 | [48] | 2550.16 | 378.29 | Optimal | 2 | 2 |
| 200 | 20 | 0.99 | [48] | 20082.64 | 812.72 | Optimal | 4 | 4 |
| 200 | 40 | 0.5 | [14, 50, 77] | 1036.89 | 663.20 | Optimal | 2 | 2 |
| 200 | 40 | 0.75 | [48] | 3060.63 | 384.94 | Optimal | 2 | 2 |
| 200 | 40 | 0.99 | [48] | 20593.12 | 6606.29 | Optimal | 30 | 30 |

TABLE 4: REFERENCE TABLE OF FSA TO NUMERICAL IDS. * INDICATE THE FSA CORRESPONDING TO CANDIDATE FACILITY LOCATIONS CONSIDERED FOR THE CASE OF $n=\mathbf{2 4}, \mathbf{9 6}$, AND ${ }^{\star \star}$ INDICATE THE FSA CORRESPONDING TO CANDIDATE FACILITY LOCATIONS CONSIDERED FOR A

| FSA | ID | FSA | ID | FSA | ID | FSA | ID | FSA | ID | FSA | ID |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| M1B | 1 | M1X | 17 | M3M | 33 | M4V* | 49 | M5T | 65 | M6S | 81 |
| M1C | 2 | M2H | 18 | M3N | 34 | M4W | 50 | M5V* | 66 | M8V | 82 |
| M1E* | 3 | M2J | 19 | M4A | 35 | M4X ${ }^{\star \star}$ | 51 | M5W | 67 | M8W | 83 |
| M1G | 4 | M2K** | 20 | M4B | 36 | M4Y | 52 | M6A | 68 | M8X | 84 |
| M1H | 5 | M2L | 21 | M4C | 37 | M5A | 53 | M6B** | 69 | M8Y | 85 |
| M1J | 6 | M2M | 22 | M4E | 38 | M5B | 54 | M6C | 70 | M8Z ${ }^{\star *}$ | 86 |
| M1K* | 7 | M2N* | 23 | M4G ${ }^{\star \star}$ | 39 | M5C | 55 | M6E | 71 | M9A** | 87 |
| M1L | 8 | M2P | 24 | M4H | 40 | M5E | 56 | M6G* | 72 | M9B | 88 |
| M1M | 9 | M2R | 25 | M4J ${ }^{\text {* }}$ | 41 | M5G | 57 | M6H | 73 | M9C | 89 |
| M1N | 10 | M3A | 26 | M4L | 42 | M5H | 58 | M6J | 74 | M9L | 90 |
| M1P | 11 | M3B* | 27 | M4M ${ }^{\text {* }}$ | 43 | M5J | 59 | M6K | 75 | M9M ${ }^{*}$ | 91 |
| M1R** | 12 | M3C | 28 | M4N | 44 | M5M* | 60 | M6L | 76 | M9N | 92 |
| M1S | 13 | M3H | 29 | M4P | 45 | M5N | 61 | M6M | 77 | M9P | 93 |
| M1T | 14 | M3J | 30 | M4R | 46 | M5P** | 62 | M6N* | 78 | M9R* | 94 |
| M1V* | 15 | M3K** | 31 | M4S | 47 | M5R | 63 | M6P | 79 | M9V | 95 |
| M1W | 16 | M3L | 32 | M4T | 48 | M5S** | 64 | M6R | 80 | M9W | 96 |

